

JIT

INVENTORY
REDUCTION

KAN BAN

DELEGATED
INSPECTION

DOCK TO STOCK

GAC

GENERAL AIRCRAFT
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BIN STOCKING

INVENTORY
MANAGEMENT

BARCODING

COST OF
OWNERSHIP

MIN MAX

GAC

GENERAL AIRCRAFT
COMPANY

FASTENERS & ELECTRONIC HARDWARE

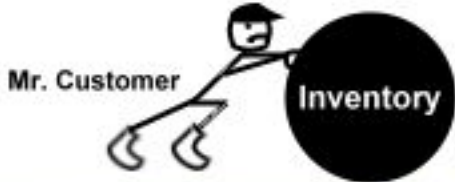
AUTOMATED
REPLENISHMENT
TECHNOLOGY

**INVENTORY MANAGEMENT SOLUTIONS
PROVIDED BY GENERAL AIRCRAFT**

LET GAC DESIGN A WORK OF A.R.T. FOR YOU

General Aircraft Company A.R.T.

Standard Procurement System



General Aircraft Company A.R.T. Program



Customer Activities

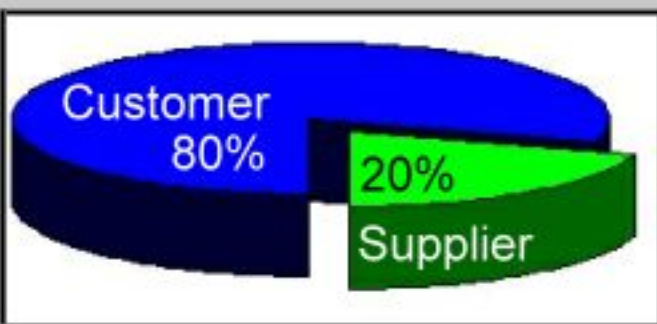
Supplier Activities

GAC Activities

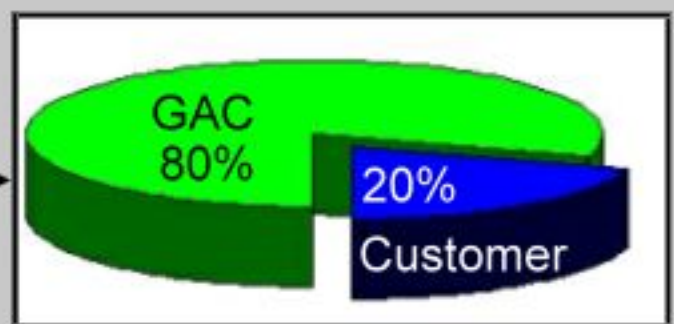
Customer Activities

- Planning / Scheduling
- Quoting
- Purchasing
- Data Entry
- Document Creation
- Document Delivery (Mail / Fax)
- ▲ Supplier Process
- Freight
- Receiving
- Inspection
- Stockroom
- Allocate To Job
- Accounts Payable

- ▲ Contract / Long Term Agreement
- ▲ Design Develop and Implement ART Program best suited to customer need
- GAC Inspection
- GAC Delivery
- Pre packaged product delivered to point of use or stockroom
- Automatic Replenishment
- Itemized packing list / certs provided
- Consolidated billing

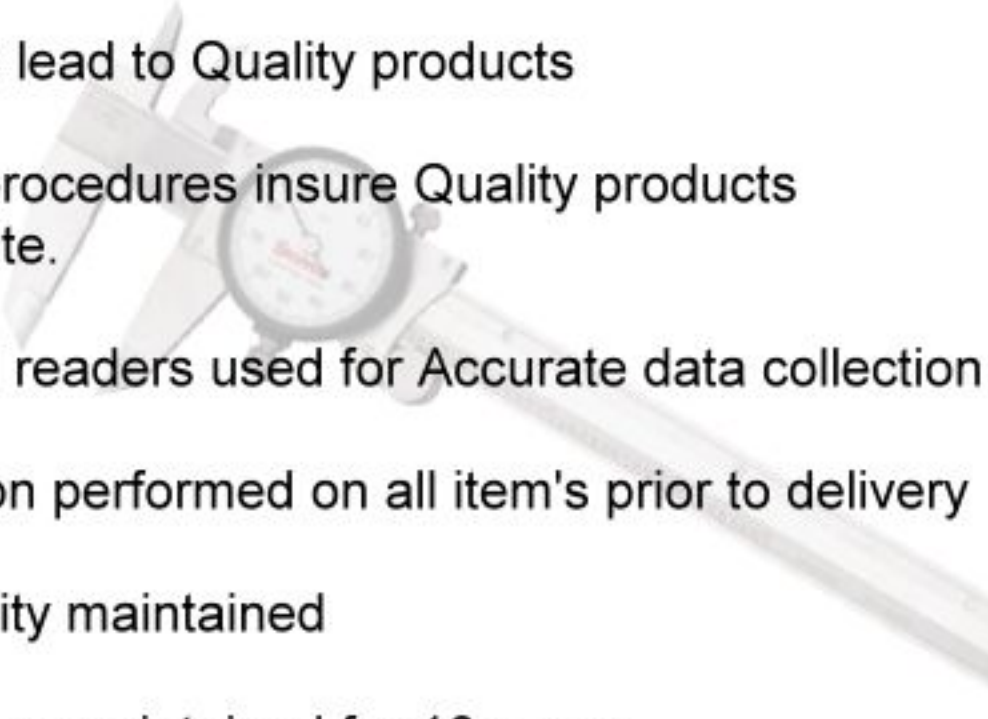


Standard procurement activities required for every P.O. placed. Most of the activities are non-Value Added and are performed by the customer.



A.R.T. program dramatically decreases customer activities while creating a more efficient and reliable means of parts procurement.

Quality Is Number 1

- GAC is comitted to Total Quality!
 - Quality procedures lead to Quality products
 - Proactive Quality procedures insure Quality products delivered to your site.
 - Barcoded bins and readers used for Accurate data collection
 - Complete inspection performed on all item's prior to delivery
 - Complete traceability maintained
 - Product certifications maintained for 10 years.
- 

A.R.T.

Automated Replenishment Technology GAC Inventory Management Solutions

- Bin stocking programs based on KAN BAN and JIT procedures.
- Customized programs designed with and for each individual customer.
- Product delivered by GAC. Hand carried to designated sites.
 - A: Stockroom replenishment
 - B: Central location replenishment
 - C: Work cell replenishment
 - D: Point of use replenishment
- Calculate replenishment lot size
- Establish / maintain price for term of contract
- Consolidated billing.
- Packlist / Certifications provided for each lot delivered.
- Safety stock maintained at GAC
- Usage reports.
- Complete inspection made on all items prior to delivery.

KAN BAN: Japanese word for card or signal. The system of inventory replenishment on a JIT basis. Originated in Toyota production system in quest for Lean Manufacturing on a world class level.

JIT: Just In Time. To supply each process what is needed when it's needed in the quantity needed.

A.R.T.

Automated Replenishment Technology

Customer & GAC:

Contract Pricing

A.R.T. Program defined

Long term agreement completed

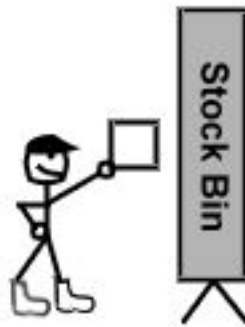


Start Up:

Bar coded bins and racks delivered and put in place

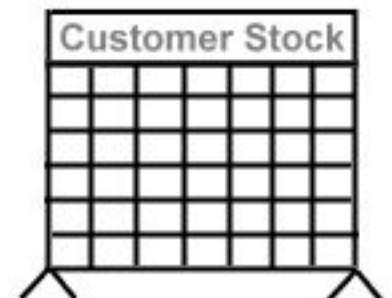
Customers on hand inventory placed in bins and inventoried

Item's requiring replenishment to be delivered as required



Completed Start Up:

GAC maintains auto replenishment with weekly deliveries



GAC's A.R.T.

Program Promotes & Supports: Lean Manufacturing & Performance Enhancement

- Reduce total procurement costs
- Stock room elimination / reduction
- Supplied to actual demand versus forecast
- Eliminate line stopping shortages
- Improved inventory cycle times
- Reduce Cost of ownership
- Reduce man hours
- Preserve valuable floorspace
- Reduce supplier base



A.R.T. Benefits